# Part number SRBM140800 6-positions Horizontal Type SRBM Series



### **Basic information**



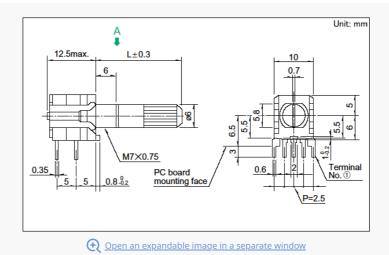
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Number of wafer	1
Poles	2
Positions	4
Changeover angle	30±3°
Changeover timing	Non shorting
Rotational torque	40±20mN·m
Actuator configuration	18-tooth serration
Actuator length	L: 20mm
Dimensions (W×D×H)	10.0×12.5×11.5mm

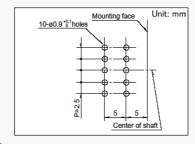
### **Specifications**

Operating tempe	rature range	-30°C to +85°C	
Rating (max.)/(min.) (Resistive load)		0.1A 16V DC/50μA 3V DC	
Electrical performance	Contact resistance (Initial performance/After lifetime)	50mΩ max./150mΩ max. r	
	Insulation resistance	100MΩ min. 100V DC	
	Voltage proof	100V AC for 1 minute	
Mechanical performance	Terminal strength	5N for 1 minute	
	Actuator strength	Rotational direction	0.5N·m
		Push direction	100N
	Wobble of actuator (load at the tip of shaft: 5N)	Measuring position from mounting surface	15mm
		Shaft wobble (max. value)	0.25mm max
		Applicable mounting dimension	20mm
Durability	Operating life without load	10,000 cycles 100mΩ max.	
	Operating life with load (at max. rated load)	10,000 cycles 150m $\Omega$ max.	
Environmental performance	Cold	-40°C 96h	
	Dry heat	85°C 96h	
	Damp heat	40°C, 90 to 95%RH 96h	
Minimum order unit(pcs.)	Japan	210	
	Export	1,050	

### **Dimensions**



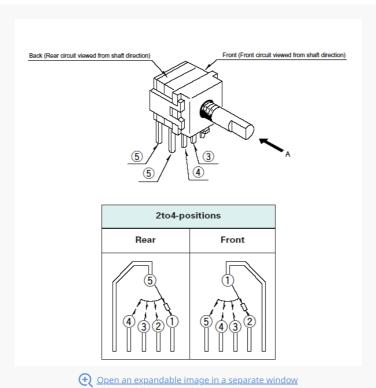
### **Mounting Hole Dimensions**



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Viewed from direction A in the dimensions.

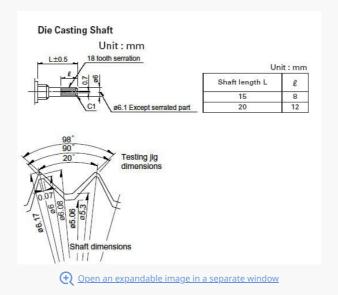
# **Circuit Diagram**



- 1. Viewed from direction A.
- 2. For positions 4, 1 section consists of 2-poles.

### **Shaft Style**

\* 18-tooth Serration Shaft



The shaft shows the position in which it is turned fully counterclockwise.

**Details About Serration** 

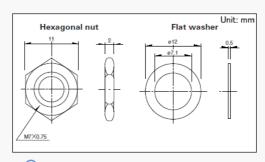
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at above.
- (2) Position of the serration bottom

When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.

(3) Slitting angle

The slitting angle (position) is not specified.

### **Attached Parts**



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The following parts are included with the product.

### **Packing Specifications**

Tray

#### Number of packages (pcs.)

 1 case / Japan
 210

 1 case / export
 1,050

packing

#### **Export package measurements (mm)**

400×270×290

### **Soldering Conditions**

### **Reference for Dip Soldering**

#### Items

Preheating

100°C max.

temperature

**Preheating time** 60s max.

Dip soldering

Soldering temperature 260:

260±5°C

**Duration of immersion** 5s max.(2 times)

### **Reference for Hand Soldering**

#### Soldering temperature

350±10°C

#### Soldering time

3+1/0s

#### Notes are common to this series/models

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. All the axis are die casting shafts.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. Products other than those listed in the above chart are also available. Please contact us for details.

#### **Cautions**

- 1. Appling load to terminals during soldering under certain conditions may cause deformation and electrical property degradation.
- 2. Avoid use of water-soluble soldering flux, since it may corrode the switches.
- 3. Check and conform to soldering requirements under actual mass production conditions.
- 4. When soldering twice, wait until the first soldered portion cools to normal temperature. Continuous heating will deform the external portions, loosen or dislodge terminals, or may deteriorate their electrical characteristics.
- 5. Flux from around and above the PC board should not adhere to the switches.
- 6. After mounting the switches, if you intend to put the board into an oven in order to harden adhesive for other parts, please consult with us.
- 7. If you use a through-hole PC board or a PC board thinner or thicker than the recommendation, here may be greater heat stress. Verify the soldering conditions thoroughly before use.
- 8. Solder the switches with detent at the detent position. Soldering switches fixed at the center of the detent may deform the detent mechanisms.
- 9. No cleaning.
- 10. Protect small and thin switches from external forces in the set mounting process.
- 11. Tighten the mounting screws by applying the specified torque. Tightening with larger torque than the specified one will result in malfunction or breakage of screws.

- 12. Insert these switches to the specified mounting surface and mount them horizontally. If not mounted horizontally, these switches will malfunction.
- 13. The products are designed and manufactured for direct current resistance. Contact us for use of other resistances such as inductive (L) or capacitive (C).
- 14. The switch will be break if you apply a greater stress than that specified. Take great care not to let the switch be subject to greater stress than specified.
- 15. Use of the switches in a dusty environment may lead the dusts entering through the openings and cause imperfect contact or malfunction. Take this into account for set design.
- 16. Corrosive gas if generated by peripheral parts of a set, malfunction such as imperfect contact may occur. Thorough investigation shall be required beforehand.
- 17. Storage

Store the products as delivered at normal temperature and humidity, out of direct sunlight and away from corrosive gases. Use them as soon as possible and no later than six months after delivery.

Once the seal is broken, use them as soon as possible.

#### **Measurement and Test Methods**

#### **Rotational Torque (Operating Force)**

Measures the torque (operating force) necessary to rotate (move) the shaft (lever). Unless otherwise specified, measurement shall be made at ambient temperatures of 5 to 35°C, the shaft rotational speed shall be 60° per second, and the lever traveling speed shall be 20mm per second.

#### **Shaft Wobble**

Measures the amount of deflection at the specified position from the reference plane, with the specifiedbending moment, applied perpendicularly to the shaft from directions 180 degrees with respect to each other.

#### Withstand Voltage

Applies AC voltage to the specified spot for a minute and then checks for arc, burning, dielectric breakdown and other abnormalities. Respective terminals may be tested as a group. The sections described below shall be tested unless otherwise specified. However, if the section concerned is so constructed as to conduct, that particular part shall not be tested.

#### **Insulation Resistance**

Applies specified voltage to the specified locations and then measures the insulation resistance with a megger. The locations described below shall be tested unless otherwise specified. However, if the section concerned is so constructed as to conduct, that particular part shall not be tested.

## Sections to be Tested for Withstand Voltage and Insulation Resistance

- Between terminal and shaft (lever).
- Between terminal and metal cover (frame).

#### Shaft (Lever) Strength against Push/Pull Actions

Applies a specified force in the axial direction of the shaft (lever) for 19 seconds and then checks the operating part and other sections for deformation, breakage, operating conditions, etc.